transport.



PRODUCT SUMMARY

Scope of Assessment:	Data Used:
From extraction of raw materials through to	Primary data w
production of the final furniture unit (cradle	including for ar

See page 2 for more details.

All secondary data was obtained from the

Functional Unit:

Primary data was used wherever possible A teal solution designed and manufactured including for energy use during the core to last for 15 years.

Ecolnvent database. used in conjunction with SimaPro 7.3.2, using European data

ENVIRONMENTAL SUMMARY MATERIAL DECLARATION

Material:	Amount T	otal (%):		
Fabric	6.30	11.75	Global Warming Potential (Kg Co2 Eq):	80.96
Polypropylene	0.16	0.30	Recycled Content (% By Weight):	6.00
Virgin Foam	5.70	10.63	Total Energy Consumption (Mj):	3406.57
Recon Foam	0.30	0.56	Recyclability (% By Weight):	99.00
Plywood	41.10	76.68		
Steel	0.02	0.04		
Cardboard	0.02	0.04	Date of Production: 27 September 2024	

ENVIRONMENTAL PRODUCT ANALYSIS

This Environmental Product Analysis has been created in accordance with, and following the principles of ISO14025 and ISO14044. All the Life Cycle Analysis data has been compiled, processed and verified by Oakdene Hollins Ltd.

Verification of LCA and environmental

data performed by Dr. Adrian Chapman



Compilation and processing of LCA data performed by Dr. Dan Skinner (Oakdene Hollins Ltd.)

(Oakdene Hollins Ltd.)

SYSTEM BOUNDARIES

SUSTAIN

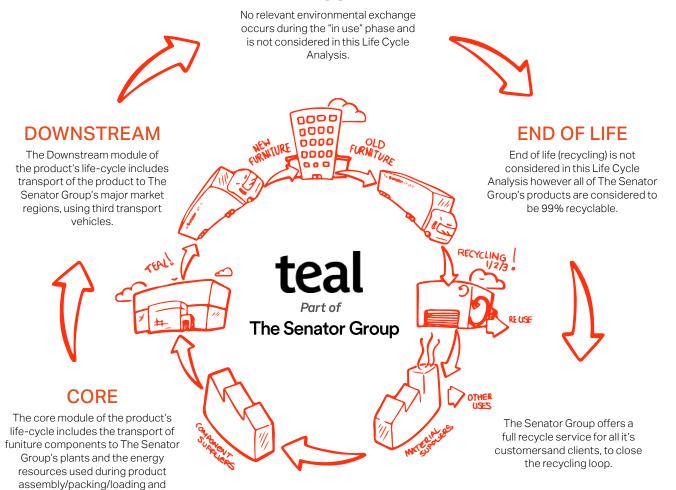
The Senator Group has for many years acknowledged that the We harvest the resources back from the retired products then than Recyclability in pure isolation.

Our business takes a truly holistic approach to the design, manufacture, supply and reclamation of our products. We see reclamation we aspire to minimise all environmental impacts of The Senator Group's products and processes.

key word upon which to focus our attention is Sustainability rather remanufacture or reintroduce the materials into our component manufacturers supply chain.

We believe in taking responsibility for our own actions ourselves, wherever possible, rather than relying on third parties, or this as a cyclical process. From design to manufacture, use and abdicating our responsibilities by offsetting. The process of Sustainability is a cyclical one we understand this and we actively pursue this in everything that we do.

IN USE



UPSTREAM

The upstream module of the product's

life-cycle includes the extraction and

treatment of raw materials, transport

of the new material to the component suppliers and the manufacture of usable components from those materials.

SYSTEM BOUNDARIES

Resource (Kg)	Upstream	Core	Downstream	Total
From the Air	160.08	1.29	0.00	161.37
From the Ground	92.45	20.07	2.24	114.76
From The Water	0.00	0.00	0.00	0.00

ENERGY CONSUMPTION

Resource (MJ)	Upstream	Core	Downstream	Total	
Biomass	1757.56	14.25	0.05	1771.86	
Hydro	37.50	4.44	0.28	42.22	
Solar	0.07	0.00	0.00	0.07	
Wind	4.73	1.37	0.01	6.11	
Non-Renewable Energy (MJ)	1312.46	247.65	26.20	1586.31	
Total	3112.32	267.71	26.54	3406.57	

ENVIRONMENTAL IMPACT POTENTIAL

Upstream	Core	Downstream	Total
65.58	13.84	1.54	80.96
0.52	0.05	0.01	0.58
0.02	0.00	0.00	0.02
0.00	0.00	0.00	0.00
0.04	0.00	0.00	0.04
	65.58 0.52 0.02 0.00	65.58 13.84 0.52 0.05 0.02 0.00 0.00 0.00	65.58 13.84 1.54 0.52 0.05 0.01 0.02 0.00 0.00 0.00 0.00 0.00

TOXIC EMISSIONS

Resource (Kg)	Upstream	Core	Downstream	Total
From the Air	139.74	413.08	150.53	703.35
From the Ground	0.14	0.05	0.02	0.20
From The Water	7.73	7.27	2.24	17.24

Material	Recycled Content of Material (% by weight)	Recycled Content In Product (% by weight)
Material	Amount	Percent of Total
Fabric	50.00	6.00
Virgin Foam	0.00	0.00
Plywood	0.00	0.00
Steel	50.00	0.00
Cardboard	75.00	0.00
Total		6.00

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RECYCLED CONTENT

terial	Recycled Content of Material (% by weight)	Recycled Content In Product (% by weight)
terial	Amount	Percent of Total
ric	50.00	6.00
in Foam	0.00	0.00
vood	0.00	0.00
el	50.00	0.00
dboard	75.00	0.00
al		6.00

CERTIFICATES

FURNITURE

SUSTAINABILITY

Awarded by FIRA, this

sustainability certificate

is designed to monitor all

sustainability aspects of

a company's facilities and

operations. The Senator

sustainability certifications

within the furniture industry

- a public declaration of our

THE THREE R'S

commitment to improving our

performance in every possible

PROGRAMME (FISF

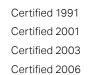
INDUSTRY

Description	Accreditation
Quality Assurance	ISO 9001
Envronmental Management	ISO 14001
Chain of Custody	FSC®
Sustainability	FISP

ISO 9001 ISO 14001 FSC® FISP

ENERGY

First Certified





ENVIRONMENTAL MANAGEMENT

prove they purchase their raw details.

minimise energy usage. We believe Senator was the

first company in the furniture industry to achieve this Group achieved one of the first standard.

MANAGEMENT:

External proof that Senator has Independent certification to implemented a robust system prove Senator only purchases to monitor all energy usage and Wood/MFC/MDF/Chipboard from manufacturers who can

have a process to continually wood from sustainable sources.

CHAIN OF

CUSTODY

From extraction of raw materials through to production of the final furniture unit (cradle to gate). See page 2 for more

Senator is committed to continually improving the sustainability of all environmental aspects within our business. To meet both international standards and our own environmental targets we apply the three R's principle-

REDUCE, REUSE AND RECYCLE.

Whilst recycling is the element which receives the most exposure it is actually the last option available and should never be the prime target in anyone's battle to reduce

It is our duty as individuals and as a company to initially attempt to Reduce usage. Then we should look to Reuse wherever possible and finally, only after these two processes have been exhausted, should we consider Recycling.

ASSESSMENT CONSIDERATIONS

The following necessary assumptions and considerations were made during the course of the Life-Cycle Analysis:

• Manufacture of the furniture components • The transport of all materials, factory in which the raw materials were processed, due to a lack of case-specific

was assumed to take place in the same components and finished products was assumed to be via 16-32t Euro 6 lorries.

• All LCA data was modelled using the IMPACT 2002+ (v2.06) method.

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