transport.



## PRODUCT SUMMARY

Scope of Assessment:	Data Used:	Functional Unit:
From extraction of raw materials through to production of the final furniture unit (cradle to gate).	Primary data was used wherever possible including for energy use during the core module.	A teal solution designed and manufactured to last for 15 years.
See page 2 for more details.	All secondary data was obtained from the Ecolnvent database. used in conjunction with SimaPro 7.3.2, using European data only.	

#### **ENVIRONMENTAL SUMMARY** MATERIAL DECLARATION

Material:	Amount 1	Гotal (%):		
Fabric	4.60	12.74	Global Warming Potential (Kg Co2 Eq):	60.04
Polypropylene	0.08	0.22	Recycled Content (% By Weight):	6.50
Virgin Foam	3.30	9.14	Total Energy Consumption (Mj):	2436.95
Recon Foam	0.20	0.55	Recyclability (% By Weight):	99.00
Plywood	27.80	77.01		
Steel	0.02	0.06		
Cardboard	0.10	0.28	Date of Production: 27 September 2024	

## **ENVIRONMENTAL PRODUCT ANALYSIS**

This Environmental Product Analysis has been created in accordance with, and following the principles of ISO14025 and ISO14044. All the Life Cycle Analysis data has been compiled, processed and verified by Oakdene Hollins Ltd.

Verification of LCA and environmental

data performed by Dr. Adrian Chapman



Compilation and processing of LCA data performed by Dr. Dan Skinner (Oakdene Hollins Ltd.)

(Oakdene Hollins Ltd.)

SUSTAIN

The Senator Group has for many years acknowledged that the We harvest the resources back from the retired products then than Recyclability in pure isolation.

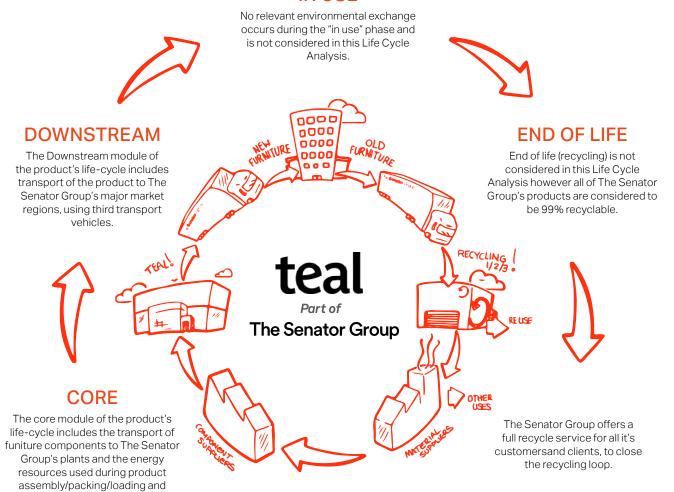
Our business takes a truly holistic approach to the design, manufacture, supply and reclamation of our products. We see reclamation we aspire to minimise all environmental impacts of The Senator Group's products and processes.

key word upon which to focus our attention is Sustainability rather remanufacture or reintroduce the materials into our component manufacturers supply chain.

**SYSTEM BOUNDARIES** 

We believe in taking responsibility for our own actions ourselves, wherever possible, rather than relying on third parties, or this as a cyclical process. From design to manufacture, use and abdicating our responsibilities by offsetting. The process of Sustainability is a cyclical one we understand this and we actively pursue this in everything that we do.

# **IN USE**



UPSTREAM

The upstream module of the product's

life-cycle includes the extraction and

treatment of raw materials, transport

of the new material to the component suppliers and the manufacture of usable

components from those materials.

# SYSTEM BOUNDARIES

Resource (Kg)	Upstream	Core	Downstream	Total
From the Air	111.03	1.29	0.00	112.32
From the Ground	64.58	18.30	1.53	84.41
From The Water	0.00	0.00	0.00	0.00

# **ENERGY CONSUMPTION**

Resource (MJ)	Upstream	Core	Downstream	Total	
Biomass	1219.16	14.21	0.03	1720.71	
Hydro	26.55	4.22	0.19	30.96	
Solar	0.05	0.00	0.00	0.05	
Wind	3.36	1.36	0.01	4.73	
Non-Renewable Energy (MJ)	922.86	227.01	17.94	1167.81	
Total	2171.98	246.80	18.17	2436.95	

# **ENVIRONMENTAL IMPACT POTENTIAL**

Resource	Upstream	Core	Downstream	Total
Global Warming (Kg CO2 Equivalents)	46.36	12.63	1.05	60.04
Acidification (Kg SO2 Equivalents)	0.37	0.05	0.01	0.43
Eutrophication (Kg PO43 Equivalents)	0.02	0.00	0.00	0.02
Ozone Depletion (Kg CFC 11 Equivalents)	0.00	0.00	0.00	0.00
Photochemical Smog (Kg C2H4 Equivalents)	0.03	0.00	0.00	0.03

# **TOXIC EMISSIONS**

Resource (Kg)	Upstream	Core	Downstream	Total
From the Air	98.06	294.45	103.08	495.59
From the Ground	0.09	0.03	0.01	0.14
From The Water	5.50	5.51	1.53	12.53

# **RECYCLED CONTENT**

Material	Recycled Content of Material (% by weight)	Recycled Content In Product (% by weight)
Material	Amount	Percent of Total
Fabric	50.00	6.50
Virgin Foam	0.00	0.00
Plywood	0.00	0.00
Steel	50.00	0.00
Cardboard	75.00	0.00
Total		6.50

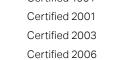
**SYSTEM BOUNDARIES** 

#### Accreditation Description ISO 9001

### Quality Assurance Envronmental Management ISO 14001 Chain of Custody Sustainability

CERTIFICATES

# First Certified Certified 1991







### **FURNITURE ENERGY INDUSTRY** MANAGEMENT: SUSTAINABILITY

FSC®

FISP

## PROGRAMME (FISF Awarded by FIRA, this sustainability certificate is designed to monitor all sustainability aspects of a company's facilities and operations. The Senator

industry to achieve this Group achieved one of the first standard.

# **CHAIN OF** CUSTODY

External proof that Senator has Independent certification to have a process to continually minimise energy usage.

# implemented a robust system prove Senator only purchases to monitor all energy usage and Wood/MFC/MDF/Chipboard

We believe Senator was the first company in the furniture

# **ENVIRONMENTAL MANAGEMENT**

From extraction of raw materials through to production of the final furniture unit (cradle from manufacturers who can to gate). See page 2 for more prove they purchase their raw details. wood from sustainable sources.

# THE THREE R'S

sustainability certifications

within the furniture industry

- a public declaration of our

commitment to improving our

performance in every possible

Senator is committed to continually improving the sustainability of all environmental aspects within our business. To meet both international standards and our own environmental targets we apply the three R's principle-

REDUCE, REUSE AND RECYCLE.

Whilst recycling is the element which receives the most exposure it is actually the last option available and should never be the prime target in anyone's battle to reduce

It is our duty as individuals and as a company to initially attempt to Reduce usage. Then we should look to Reuse wherever possible and finally, only after these two processes have been exhausted, should we consider Recycling.

# **ASSESSMENT CONSIDERATIONS**

The following necessary assumptions and considerations were made during the course of the Life-Cycle Analysis:

• Manufacture of the furniture components • The transport of all materials, factory in which the raw materials were processed, due to a lack of case-specific

was assumed to take place in the same components and finished products was assumed to be via 16-32t Euro 6 lorries.

• All LCA data was modelled using the IMPACT 2002+ (v2.06) method.

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